

## **Gwent Record Office**

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MONMOUTHSHIRE RECORD OFFICE

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NATIONAL REGISTER  
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CATALOGUE

of documents relating to

the

CWMERAN WORKS

of

MESSRS. GUEST, KEEN AND NETTLEFOLD LTD.

reproduced by

THE HISTORICAL MANUSCRIPTS COMMISSION

April, 1964.

County Hall,  
Newport, Mon.

### CWMBRAN WORKS

Cwmbran works commenced with the building of an iron foundry in 1800. After various changes of ownership the works were acquired by the Patent Nut and Bolt Company on its formation in 1864. In 1900 the works passed into the hands of Guest Keen & Co. and in 1902 became the property of Messrs. Guest, Keen and Nettlefold Ltd.

The works comprised an ironworks and foundry, a bolt and nut railway fastenings plant, coke ovens, washery and by-products plant and two collieries- the Cwmbran and the Viaduct Collieries. Nearby was the Henllis brick and retort works which the Company also took over. The Viaduct Colliery supplied the clay to the brickworks.

At present (1964) only the foundry is worked by the Company.

The Company still owns the Henllis brickworks which manufactures firebricks and other refractory goods for steel and other furnaces together with retorts of various designs.

N.B. The documents are not available for public examination without the permission of the depositors.

Administration

D.409.1.

April 1921 - 2 February 1929

General Manager's Monthly Reports on Cwmbran Works comprising Iron Works, Bolt Works, Blast Furnace, Foundry, Coke ovens and Henllis Brick Works (not included after 1 October 1921). The Reports include statements on new work and repairs, approx. profit and loss a/c, contracts made and unexecuted etc., Coke Ovens Manager's Report and authorised special expenditure.

D.409.2.

30 April 1938 - 3 April 1943

General Manager's Monthly Reports on working operations in the Iron Works (Rolling Mills and Fabricating section) Bolt Works, Foundry, Henllys Brick Works and Viaduct Colliery giving details of output, chief items of stock, contracts entered into, electricity consumed, workpeople employed, wages paid, special renewal and capital expenditure together with some general remarks on progress and regress in the principal departments and a financial statement.

Finance

D.409.34.

26 Dec. 1895, 31 Dec. 1895

Copy Income Tax Demand Notes, Patent Nut and Bolt Co.Ltd.

D.409.35.

1 April 1922 - 1 April 1941

Monthly financial statements, each statement relating to Cwmbran Colliery, Viaduct Colliery, Henllys Brickworks, Washery and Coke Ovens (until 29 March 1930), Blast Furnace (until 2 April 1932), Iron Works, Bolt Works, Foundry, Farm (until 30 March 1929).

D.409.36.

28 Aug. 1926 - 2 May 1942

Monthly balance sheets for Cwmbran Works comprising statements of liabilities and assets, profit and loss a/c for Cwmbran Colliery, Viaduct Colliery, Blast Furnace (until 30 April 1932), Henllys Brick Works, Farm (until 1 June 1929), coal a/c, Coke Ovens, Iron Works, Bolt Works, Foundry Stores, loco and roads, Box Shop etc., debtors, creditors, petty cash, interworks balances, property sales, special expenditure, differences on special expenditure.

Plant

D.409.37.

1 July 1920 - 31 March 1933

Annual special expenditure summary being an a/c of expenditure on new plants, repairs etc. at Cwmbran Colliery, Coke Ovens and Washery, Blast Furnace, Iron Works, Bolt Works and Foundry. Includes a rough a/c of expenditure on a separate set of items e.g. alterations and renovations to Glascoed Houses, steam loco crane etc.

D.409.38/39/40.

31 March 1922 - 31 March 1926

(3 items). Summaries of special expenditure on current work being an a/c of expenditure on new plants, alterations, repairs in the various branches of the works. Includes Monthly Special Expenditure Sheets (30 June 1922 - 27 October 1923). and Monthly A/c sheets of reserves and authorisations (31 March 1922 - 27 October 1923). Also a/c of money expended on new work contracts at Cwmbran Works.

Personel

D.409.41.

18?

Uncompleted Indenture of Apprenticeship forms.



Agreement (copy) between Dr. Charles Stander Bowker of Cwmbran House, Pontnewydd and Guest, Keen and Nettlefolds Ltd. Appointment of said Dr. Stander Bowker as official doctor to the Works.

Estate

Deeds

1867 - 1899 Henry Parfitt and the Patent Nut and Bolt Co. with regard to the Green Meadow Brickworks:-

D.409.3. 1867

Lease

of Cwmbran Firebrickyard from John Lawrence of Cwmbran, Esq., to Henry Parfitt of the same place, mason. 7 years. £114p.a. & 1s.6d. per ton of clay taken from premises.

D.409.4. 14 December 1896

Particulars

of conversation at Cwmbran Works re the Green Meadow and the expiration of the Lease of the Firebrick works leased to Henry Parfitt with particulars of further conversation at Green Meadow Brickworks.

D.409.5. December 1896

Correspondence &c.

on the subject of the expiration of Henry Parfitt's Lease.

D.409.6. 1887 - 1891

Correspondence &c.

re the Brickyard rented to Henry Parfitt and his arrears of rent. Together with 5 plans.

D.409.7. April 1899

Correspondence

between Watkins and Co. Solicitors to the Trustees of the late Henry Parfitt and the Patent Nut and Bolt Co. with regard to a new right of way to the Green Meadow Brickyard.

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D.409.8. 26 December 1873

Agreement (copy)

between Isaac Jones of 51 William St., Newport, Co.Mon., railway guard and Patent Nut and Bolt Co. for making and maintaining a road and footway on part of the Isaac Jones' land.

D.409.9. 1 December 1888

Agreement (copy)

between the Patent Nut and Bolt Co. and William Evans of Cwmbran, sawyer for letting dwelling house, stable and field called the Grist Mill Property in par. Llanfrechfa Upper, Co.Mon. Yearly. £17.10.0. p.a.

## Correspondence

between Henry Parfitt and the Patent Nut and Bolt Co. re his claims regarding Tyr Box Farm.

D.409.11.

7 February 1894

## Agreement (copy)

between Patent Nut and Bolt Co. Ltd. and David Thomas of Llanfrechfa Upper Co. Mon. farmer (with plan) for letting of Maindy Farm. Yearly £54 p.a.

D.409.12.

25 May 1894

## Agreement (copy)

between Patent Nut and Bolt Co. and William George Thomas of Llanfrechfa Upper, farmer for letting of Maindy Farm. Yearly £54 p.a.

D.409.13.

10 November 1898

## Agreement

between Patent Nut and Bolt Co. and Thomas Lewis of Llanfrechfa Upper, farmer for letting of Maindy Farm. Yearly £61 p.a.

D.409.14.

June 1894

## Letter

from Rafarel, Manager of the Patent Nut and Bolt Works re Company's land at Cwmbran wanted for Rifle Range with Agreement signed by Capt. Brewer on behalf of 3rd. Vol. Regt. S.W. Borderers for payment of 10/- per annum for land.

D.409.15.

31 January 1895

## Letter

from J. Jacob on behalf of the Patent Nut and Bolt Co. to J. Rafarel, Manager, re Thomas Moretons notice giving up possession because of trespassing by mountain sheep. Together with Mr. Moretons Notice (1 February 1895).

D.409.16.

February 1899

## Agreement

between Patent Nut and Bolt Co. and John Edmunds of Henllys for letting of several pieces of pasture land called Pen-heol-baedd Farm in par. of Henllys. Yearly £24. p.a.

D.409.17.

27 July 1899

## Conditions of Sale

of freehold and leasehold properties in the parishes of Pontnewydd, Cwmbran and Llantarnam offered for sale by Mr. Thomas Parry (pencilled marginal notes indicate the interest of the Patent Nut and Bolt Co.).

D.409.18.

18 October 1900

Contract

between Arthur Keen of Sandyford, Edgbaston, Birmingham (landlord) and Harse Son and Shepherd of Newport, Mon. for repairs to Gt. Western House, Oswbran.

D.409.19.

7 November 1900

Agreement (copy)

between Arthur Keen and Henry Summers of Great Western House for the letting of Great Western House. Yearly. £45 p.a.

D.409.20.

July 1903

Agreement (copy)

between Messrs. Guest Keen and Nettlefolds Ltd. and T.H. Jefferson of Newport for letting of 133 Dock Street, Newport. Yearly. £24p.a.

D.409.21.

August 1907

Agreement (copy)

between Guest Keen and Nettlefolds Ltd. and Oswbran Colliery Workmen's Committee for letting of a stable and yard adjoining Maindee House, Pontnewydd in par. of Llanfrechfa Upper Co.Mon. 3 years certain. £10p.a.

D.409.22.

1902 - 1908

Deeds (copies) and correspondence

re the tenancy of Gorse House, Upper Oswbran.

D.409.23.

10 April 1909

Agreement (copy)

between Guest Keen and Nettlefolds Ltd. and William Powell of Woodland St. Oswbran for the letting of 2 acres 2 roods of pasture land between Woodland Street and St. Dials Road in Llanvihangel Llantarnam. Yearly. £4. p.a.

D.409.24.

25 March 1917

Agreement (copy)

between Guest Keen and Nettlefolds Ltd. and Llantarnam Urban District Council for the letting of 2 acres near Clomendy Road for allotments. Yearly, subject to 12 months notice. £1. per acre p.a.

D.409.25.

7 November 1917

Agreement (copy)

between Guest Keen and Nettlefolds Ltd. and Llanfrechfa Upper District Council for letting of 2 acres of land near Tyr Box Farm. Yearly subject to 12 months notice. £1 per acre p.a.



D.409.25. (cont.)

Together with:-

16 July 1919

Letter from Llanfrechfa Upper District Council to Guest Keen and Nettlefolds Ltd. re continuance of allotments with copy reply.

D.409.26.

27 August 1919

Notice of assignment

of 4 C Clomendy Road, Cwmbran to the Most Rev. James R. Bilsborrow, Archbishop of Cardiff, the Rev. Daniel J. Hannon and the Rev. Henry Irvine. Sent to Guest Keen and Nettlefolds from W.G. Williams & Prichard, Solicitors. With accompanying letter from Cwmbran Works to London Works.

Together with:-

1 August 1916

Particulars as to Lease of land in Clomendy Road dated 26 July 1906.

D.409.27.

7 June 1920

Agreement (copy)

between Aubrey Mark Pugh of Malpas Farm, Malpas, Edward Lewis of Llanerfai Farm, Llantarnam and Guest Keen and Nettlefolds Ltd. license to lay underground cable for transmitting electricity beneath Llanerfai Farm. £65.

D.409.28.

2 July 1920

Agreement (copy)

between Herbert Morris Fritchard of Penllangwyn Farm Cwmbran and Guest Keen and Nettlefolds Ltd. license to lay underground cable beneath land belonging to said H.M. Prichard and to Messrs. Partridge Jones and Ward. £35.

D.409.29.

7 July 1923

Agreement (copy)

between Guest Keen and Nettlefolds Ltd. and Azariah Lloyd of Pontnewydd, family butcher and cattle dealer for letting of 2 fields near Holy Trinity Vicarage par. of Llanfrechfa Upper. Yearly. £16.12.0. p.a.

D.409.30.

16 August 1923

Agreement (copy)

between Guest Keen and Nettlefolds Ltd. and William Collins of 4 Foundry Row, Cwmbran for letting of a field near and part adjoining the ruins of Arcadia Terrace, St. Dials Road, Cwmbran in the par. of Llantarnam. Yearly. £4.10.0d.

D.409.31.

18 April 1924

Letter

from T. Welch of Guest Keen and Nettlefolds Ltd. to William Jones cashier of Cwmbran Works re their division of the tenancy of Graig House.

D.409.32.

1929

Correspondence

between W. Homfray Davies, Sec. of the National Farmers Union, Monmouthshire Branch and Guest Keen and Nettlefolds Ltd. re rights of the tenant of Graig Lard. Together with an undated plan of Belle Vue, Upper Cwmbran.



## Copy Letter

from Guest Keen and Nettlefolds to Messrs. D.W. Jones & Co. Solicitors re the ground rent of Box Cottage with reply. 2 plans (1 undated, the other 30/10/22).

Rates and Rents

D.409.43.

1873 - 1897 (with brief ref. to 1904 &amp; 1905)

A/c Book of rents and royalties payable and receivable by the principal depts of the Cwmbran Works being the Bolt Works, Blast Furnaces, Colliery, Rents Dept., New Works, Coke Ovens, Farm, Royalties Dept., Wharf and Foundry.

D.409.44.

2 May 1884

Printed list of resolutions made at a meeting of the County Rate Basis Committee and Representatives of the several Unions (of Boards of Guardians) of Co. Mon. held at Usk.

D.409.45. Together with:-

29 June 1893

Printed copy minute passed at a meeting of the Assessment Committee re the supplemental Valuation List.

D.409.46.

1896

Valuation of coal and other mines in the Newport Union.

D.409.47.

1907 - 1923

## List

of rateable values at a twice yearly valuation, comprising rateable value, Poor Rate and District, Parish of Abercarn.

D.409.48.

1912

## Note

of rateable value of Clomendy land excluding the Power Station. Together with note of rateable value of Cwmbran Works with Furnace in use and out of use.

D.409.49.

18?

## Valuation List

for par. of Llanfrechfa Upper with special reference to property of the Patent Nut and Bolt Co. Ltd. i.e. Green Meadow, coal level, tram road, Graig land, Penywain land, railway siding, smithy, engine house, coal washing machine, 52 coke ovens, Tyr Box Farm, Mine Slope, New Foundry.

Fire Insurance

D.409.50.

1926

## List

of renewal premiums and new policies giving names of policy owners and property.

Miscellaneous

D.409.51.

1905, 1906

## Quotations

for hardware at Cwmbran Works inc. grates, gutters, locks etc.

Protest of chief rate payers against purchase of Messrs. Lewis and James 'buses conjointly by the Councils of Cross Keys, Risca and Abercarn:-  
Reports of meetings of ratepayers, correspondence and newspaper cutting showing notices of meetings of Urban District Councils of Abercarn and Risca.

D. 409.52.

n.d.

## Reasons

given by A. Murray as to why he and others relinquished the practice of breeding from mares belonging to the Colliery, Blast Furnaces and Iron Works.

D. 409.81.

c. 1925

"Guest Keen and Kettlefolds Ltd." An outline history of this group of companies together with a list of their manufactures.

D. 409.82.

c. 1958

"A Handy Group to know" A fully illustrated introduction to the G.K.N. Group of Companies.

Cwmbran Colliery

(with By Product Coke Ovens and  
New Washery)

Administration

D. 409.53.

1 April 1923 - 29 September 1928

Reports, Cwmbran By-Product Coke Ovens and New Washery, being general remarks on efficiency and output with table of working costs and cost of coke.

Finance

D. 409.54.

1894 - July 1920

Statements of coal worked and sold at Henllis and Cwmbran Collieries.

Together with:-

24 March 1899 - 1919

Loose correspondence etc. (34 items) largely between the London and Mornmouthshire branches of the Patent Nut & Bolt Co. (G.K.N. after 1902) re errors in cost sheets, coal in stock, coal consumed at colliery boilers, engine coal, colliery costs, coal worked from the Llantarnam Estate, war loans etc. with newspaper cutting as to wage negotiations (1902).

1890 - 1894

Loose statements showing the "get" and cost of coal and clay at Henllis Colliery and the difference between engine coal allowed from the various properties and that actually consumed.

1902 - 1904

Statement of transactions at Cwmbran Works (rates, taxes, gas, supply, travelling expenses, Mon. & S. Wales Employers Mutual Indemnity Society etc., statement of "get" and disposal of coal at Cwmbran Colliery.)

Plant

D. 409.55.

14 December 1896

## Letter

from A. Keen to F. Rafarel re contract for new Saw Mill House at Cwmbran with copy reply.

## Specifications

from Uskside Engineering and Rivet Co. Ltd. of a pair of 12" x 16" Short Type Hauling Engines for Cwmbran Colliery. Together with blueprint plan.

D.409.57.

31 March 1928 - March 1929

Disposal of plant at Cwmbran Colliery (6 September 1928)

analysis of Dismantling Sales A/c under the headings-plant etc., horses, scrap, sundries, wagons, trams, pipes.

Statement of dismantling expenses under headings-wages, National Insurance, workmen's compensation, electricity, surrender of leases etc.

Estimate of amount realised by disposal of plant at Cwmbran Colliery with letters concerning the disposal from Tudor Davies to E.J. Pode Esq. (Sec. Colliery Committee) and from E.J. Pode to Victor J.E. More Esq. dated 7 September 1928 and 10 September 1928 respectively.

D.409.58.

n.d.

Particulars of work of hauling engines and ramps.

Personel

D.409.59.

1887 - 1912

Standard Price List for Meadow Vein at Cwmbran Colliery.

1887

Printed leaflet of standard rates paid at Cwmbran Colliery.

29 May 1897

Award made by James Williams of Brynglas, Newport, gent., arbitrator appointed under the Sliding Scale Agreement on behalf of the Patent Nut and Bolt Co. Ltd. and Alfred Unions of Pontywan, checkweigher, arbitrator on behalf of the colliers.

14 November 1910 - 15 January 1912

Notes of progress of negotiations to settle standard rate with details as to average earnings from 2 chosen periods.

12 February 1912

Letter from W. Gascoyne Dalziel, Sec. of the Monmouthshire and S. Wales Coal Owners Association to Guest Keen and Nettlefolds Ltd. re failure to settle price list and proposing meeting of a Conciliation Board.

15 February 1912

Particulars of colliers who worked on minimum wage from 22 July - 21 October 1911

n.d.

2 proposed price lists, one giving a comparison between proposed and present prices.

D.409.60.

1906

Pay Rise Demand, Cwmbran Colliery Statements of workmen paid standard rates in accordance with price list, those paid  $2\frac{1}{2}\%$  under full percentage, those paid net, those paid standard rate plus  $71\frac{1}{2}\%$ , those paid standard rate plus  $68\frac{1}{2}\%$ . With description of work to which advances asked for will apply.



Miscellaneous

D.409.61.

c. 1895

Fire in Saw Mill and Stores, Cwmbran Colliery on 12 May 1895:-

List

of machinery, materials etc. involved, list of men who assisted in extinguishing the fire and list of men employed to turn over the debris and select materials in accordance with instruction of the Insurance Company's Inspector (copies)

Viaduct Colliery

D.409.62.

1921 - 1924

Dispute over the rateable value of the Viaduct Colliery for the  $\frac{1}{2}$  years ending Sept. 1922 and March 1923:-

Correspondence between Guest, Keen and Kettlefold, W. Bateson Collector for the parish and urban district of Abercynon and H.H. Haden, Superintendent Assistant Overseer. Together with assessments for Viaduct Colliery, Cwmbran Colliery and Henllys Brickworks in the parishes of Abercynon, Ilan'freschfa Upper, Henllys Llantarnam, Abercarn and Mynyddyswyn.

Bolt Works, Iron Works and Foundry

Bolt Works

D.409.63.

1900

Particulars of income of various classes of workmen in the Bolt Works. Together with:-

n.d. Tables giving names, occupation age, period of service, standard rate per turn, percentage, present weekly earnings without overtime, average weekly earnings with over time for past 4 weeks.

n.d. Rough list of workmen giving details as to their turns.

Guide Mill

D.409.64.

Correspondence etc. between J. Rafarel and A.J. Keen re the case of Benjamin Davies, baller in the Guide Mill of the Patent Nut and Bolt Works Ltd., Cwmbran, threatened with dismissal for frequent absence from work.

Iron works

D.409.65.

n.d.

Lists of employees at Cwmbran Iron Works who are 50 years of age and upwards with remarks as to their capabilities.

Box Shop

D.409.66.

14 December 1896

Letter

from A. Keen re spruce timber for packing cases recommending negotiations with Col. Lyne as representative of Nicholas & Co. (Newport)

D.409.67.

1900 - 1905

Quotations and correspondence

re prices of St. Johns spruce timber for packing cases at Cwmbran Works.



Blast Furnace

D.409.68.

February 1902

Correspondence, specification etc. re pulling down of Blast Furnace Stack and removal of Boiler at Cwmbran Works.

Henllys Brick Works and Colliery

D.409.69.

1897

Copy correspondence and rough memoranda (4 items) re orders for bricks by the New Russia Co. and Blaenavon Co.

D.409.70.

25 April 1899

Specification

of work required to be done in connection with the building of a Wharf retaining wall and strengthening side of Reservoir at Air Shaft, Henllys.

D.409.71.

September 1921 - February 1929

Henllys Brick Works. General Managers' Reports giving particulars of days worked, out put, costs, sales orders received, unexecuted orders, contracts made, stock of fireclay etc. with profit and loss a/c.

Newport Office and Wharf

D.409.72.

1889 - 1893

2 letters relating to price and haulage at Wharf and Docks and dispute with R. Gilchrist & Co. over serious delay caused by their hauliers' refusal to work at night.

D.409.73.

July - October 1902

Transfer from Post Office to National Telephone system at the Wharf and Newport Office. Correspondence and agreements (22 items).

D.409.74.

March 1917

3 letters from Guest Keen and Nettlefolds Ltd. to Alexandra (N & S.W.) Docks and Railway Co. re hire of steam cranes.

PLANS

Cwmbran Works

D.409.76. 2 March 1915  
Plan  
showing Cwmbran Works and Greenmeadow Brick Works sidings.

7 July 1920  
Plan  
of Cwmbran Works.

1 March 1924  
Plan  
of Cwmbran Works (Part).

3 March 1924  
Map  
showing path of high level railway at Cwmbran Works.

June 1929  
Blueprint plan  
of suggested additions to the General Offices Cwmbran Works.

n.d.  
Blueprint plan  
of Patent Nut and Bolt Works, Cwmbran.

n.d.  
Plan  
of Cwmbran Works.

n.d.  
Ground plan  
of Cwmbran works.

n.d.  
Plan  
showing proposed road through Greenmeadow. Cwmbran Works.

Cwmbran Bolt Works, Iron Works and Foundry

D.409.77. 1 March 1924  
Plan  
of Bolt Works, Iron Works and Foundry.

1 March 1924  
Plan  
of Cwmbran Iron Works.

D.409.77 (cont.)

23 April 1925

Fire Insurance plan

of Bolt Works, Iron Works and Foundry.

8 February 1921

Ground plan

of Cwmbran Foundry.

12 August 1922

Plan

of proposed arrangement for cupolas, Cwmbran Foundry.

5 January 1920

Plan

showing drive of circular saw in Box Shop.

8 March 1921

Plan

of Cwmbran Blast Furnace.

n.d.

Plan

of proposed Rope Drive for Guide Mill.

n.d.

Plan

of foundation for  $1\frac{1}{4}$  Nut Machine.

October 1922

Plan

showing arrangement of Iron Works Time Office and Ambulance Room.

Cwmbran Colliery

D.409.78.

11 June 1918

Plan

of Cwmbran Colliery showing positions of surrounding collieries.

post 1925

Ventilation plan

Cwmbran Colliery.

n.d.

Plan

of Cwmbran Colliery showing mineral property.

10 March 1895 and n.d.

Section  
of strata at Cwmbran Colliery. Section of strata sunk through new air shaft  
for Cwmbran Colliery.

9 November 1903

Plan  
showing levels at Spring Vale Field. Cwmbran Colliery.

8 May 1928

Blueprint plans of  
Meadow Vein Seam, Elled, Red and Old Coal Veins, Black Vein Seam. (3)

2 March 1915

Plan  
of Cwmbran Colliery, coke ovens and Foundry.

Bye Product Plant

n.d.

Plan  
of Bye Product Plant.

n.d.

Plan  
of wrought iron pipes for new Benzol.

n.d.

Plan  
of small coal elevator, plant.

Bye Product Plant Coke Ovens

30 December 1903

Plan  
of bridge for proposed tramway. New Coke Ovens.

17 February 1904

Plan  
of points and crossings for Railway Sidings. New Coke Ovens.

30 April 1910

Plan  
of proposed alterations to Coke Ovens.

28 July 1915

Plan  
of proposed coke car.

16 December 1915

Plan  
of alteration of the flues of the Coke Ovens.



|  |      |
|--|------|
|  | n.d. |
| Plan   |      |
| of Spring Vale Field showing proposed position of new Coke Ovens.                        |      |
|  | n.d. |
| Plan   |      |
| showing proposed position of new Coke Ovens.   |      |
|  | n.d. |
| Plan   |      |
| showing proposed arrangements of reservoirs for water supply to the Coke Ovens.          |      |
|  | n.d. |
| Plan   |      |
| of special pipes from reservoir.   |      |
|  | n.d. |
| Plan   |      |
| of proposed belt conveyor New Coke Ovens.  |      |
|  | n.d. |
| Plan   |      |
| of belt conveyor, New Coke Ovens.  |      |
|  | n.d. |
| Plan   |      |
| of engine house for Belt Conveyor Coke Ovens.  |      |
|  | n.d. |
| Plan   |      |
| of girder for engine house walls. Belt Conveyor. Coke Ovens.                             |      |
|  | n.d. |
| Plan   |      |
| of proposed screw conveyor and elevator from Billy Box to present screw conveyor.        |      |
|  | n.d. |
| Plan   |      |
| showing arrangement for raising roof of unwashed coal hopper. Belt Conveyor. Coke Ovens. |      |
|  | n.d. |
| Plan   |      |
| for framing for roof over unwashed coal hopper. Coke Ovens. Belt Conveyor.               |      |
|  | n.d. |
| Plan   |      |
| showing proposed altered position at Coal Hopper. Belt Conveyor. Coke Ovens.             |      |
|  | n.d. |
| Plan   |      |
| of steps for footbridge. Coke Ovens.   |      |

D.409.78. (cont.)

- Plan  
of extension of Pusher Bench. New Coke Ovens. n.d.
- Plan  
of section of ovens showing parts of walls which can be made in stone. n.d.
- Plan  
of wagon for Coke Ovens. In French. n.d.

Coal Washery

- Plan  
of proposed four additional washed coal bunkers Cwmbran Washery. 20 January 1916
- Plan  
of coal washery. 11 February 1921
- Plan  
of coal washery. (unfinished). n.d.
- Plan  
of general arrangement of a Coppee Coal Washing and Crushing Plant to deal with 50 tons of coal per hour. n.d.

Viaduct Colliery

- D.409.79. post 1895
- Plan  
of workings at Viaduct Colliery showing takings of Messrs. Lewis and Co. and the Ebbw Vale Co. 1898
- Plan  
of Viaduct Colliery showing the Big Vein and Meadow Vein workings. 1903 - 1905 (pencilled in)
- Plan  
of viaduct Colliery 1904
- Plans  
of workings at Viaduct Colliery. (2) 1905 - 1910 (pencilled in)
- Plan  
of workings at Viaduct Colliery.

D.409.79. (cont.)

30 March 1906

Plan

of proposed drivings for Pentwyn Viaduct Colliery.

c.1928

Plan

of workings at Viaduct Colliery.

24 October 1933

Plan

of the Cwmantddu Level Viaduct Colliery.

c.1935

Plan

of Meadow Vein Viaduct Colliery.

c.1938

Plan

of Meadow Vein and old coal and clay seams. Viaduct Colliery.

General

D.409.80.

May 1873

Plan

of property at Cwmbran belonging to the Patent Nut and Bolt Co. Ltd.

24 July 1894

Plan

of land near Oakfield Brick Works in par. of Llantarnam let to Thomas Francis.

24 July 1894

Plan

of Waun Hywel Farm, par. Llanfrechfa.

24 July 1894

Plan

of garden land in par. of Llantarnam.

14 April 1900

Plan

showing footpaths to and through, the Patent Nut and Bolt Co's. properties.

1 December 1902

Plan

of the Cwmbran site of the S.W. Electric Power Distribution Co. on land bought from Mr. Filliner.

n.d.

Blueprint plan

of Patent Nut and Bolt Works indicating the ground Mr. Filliner proposes to sell.

7 May 1920

Plan

of property in Cwmbran owned by Guest Keen and Nettlefold Ltd.

n.d.

Plan

of land near Upper Cwmbran let to William Evans.

n.d.

Plan

of land occupied by Mr. Henry Knipe, Coed y gric, showing position of proposed pipe lines.

n.d.

Plan

of land in Cwmbran belonging to the Patent Nut and Bolt Co. Ltd. and John Capel Hanbury showing proposed Rifle Range.



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Further List of Papers deposited by  
Messrs. Guest, Kean and Nettlefold (Cwmbran) Ltd.

26 May, 1965

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|   |  |
|---|--|
| Returns of Annual Output at Cwmbran Works<br>(Foundry, Bolt Works and Iron Works)                     | 1896, 1897, 1898,<br>1901-1915, 1917/8,<br>1920/1. |
| Statement of Annual Output  | 1896-1919  |
| Comparison of Output  | 1913/4 with 1917/8                                 |
| Statement of steel bedplates supplied   | 1910/1   |
| Analyses of steel used in Cwmbran Works.  | 1924-1932/3 (9 items)                              |
| Schedule of Boilers insured at Cwmbran Works  | n.d. (post 1914)                                   |
| File of Correspondence etc. relating to<br>rates of wages and hours of work etc. at<br>Cwmbran Works. | 30 December 1919                                   |
| Ledger of Piece Work Rates, Patent Nut and<br>Bolt Co., Cwmbran.                                      | 1871-1885  |
| Ledgers, Piece and Day Works Tariffs No.3<br>No.5   | 1907-1927/8<br>1927-1944                           |

County Record Office,  
County Hall,  
Newport, Mon.

County Archivist

1st June, 1965